



- All stock under one crane way. 1 crane feeds multiple shearlines
- All fabrication under one crane way. Crane has short travel to load all trucks
 - Straight bundles close to trucks
 - Bent bar bundles load next
 - Stirrup ties load last
- Stage several trucks in loading area
- Easy to expand just add to length
- Material is parallel to crane

Crane has short travel to load all trucks

PARALLEL BAY LAYOUT

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